

Date: Tuesday, 4/17/2007 3:56:56 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: 350 SADDLE
Job Number	: 31934		
Estimate Number	: 12451		
P.O. Number	: <i>N/A</i>	Part Number	: D35001
This Issue	: 4/17/2007 S.O. No. : <i>N/A</i>	Drawing Number	: D3500 REV C
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: <i>N/A</i> Type : MACHINED PARTS	Drawing Revision	: C
Previous Run	: 31076	Material	: <i>N/A</i>
Written By	: <i>[Signature]</i>	Due Date	: 5/30/2007
Checked & Approved By	: <i>[Signature]</i>	Qty:	30 Um: Each
Comment	: Est Rev:A New Issue 06-06-15 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D6102013	6061-T6 7.0x6.5x2.0
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 30.0000 Each(s)

6061-T6 7.0x6.5x2.0

350 Saddle Billet

Batch: *1333681**SA 07.04.08*

2.0	HAAS1	HAAS CNC VERTICAL MACHINING #1
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Comment: HAAS CNC VERTICAL MACHINING #1

Program Batch No. *SA* Double check by: *JL*

1-Machine Step No 1 per Folio FA641 and inspect per attached Dimension Sheets

2-Machine Step No 2 per Folio FA641 and inspect per attached Dimension Sheets

3-Machine Step No 3 per Folio FA641 and inspect per attached Dimension Sheets

4-Deburr

5-Tumble to remove sharp edges.

SA / HA 07/11/11

(30)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

SA / HA 07/11/11

(30)

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

SA 07/11/12

(30)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 27/11/14

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 4/17/2007 3:56:57 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 350 SADDLE

Job Number: 31934

Part Number: D35001

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Acid etch and Alodine as per QSI 005 4.1

AJ

07-11-12

x30

6.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat White Gloss (Ref: 4.3.5.1) as per QSI 005 4.3

m105914

FL

07/11/13

30

7.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT

R M-d

07/11/13

30X

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *ST 441*

LS

07/11/13

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07/11/14

30

Job Completion



W Still 13

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD		Work Order:	31934
Description: Saddle		Part Number:	D3500-1
Inspection Dwg: D3500 Rev: C		Page 1 of 1	

				Recorded Actual Dimensions					
Dim	Min	Max	Go/No Go Gauge	1	2	3	4	By	Date
A	0.483	0.490		.486	.486	.486	.486		
B	1.175	1.185		1.180	1.180	1.180	1.180		
C	3.145	3.155		3.150	3.150	3.150	3.150		
D	1.175	1.185		1.180	1.180	1.180	1.180		
E	0.365	0.385		.378	.378	.378	.377		
F	0.490	0.510		.497	.498	.498	.497		
H	R.470	R.530		R.525	R.523	R.523	R.525		
I	R1.575	R1.595		R1.580	1.581	1.581	R1.582		
J	0.240	0.260		.250	.251	.250	.251		
K	0.490	0.510		.501	.508	.501	.501		
L	3.590	3.650		3.640	3.640	3.640	3.640		
M	0.315	0.320		.320	.320	.320	.320		
N	0.256	0.262		.258	.258	.258	.258		
O	6.500	6.520		6.509	6.509	6.509	6.511		
P	5.990	6.010		5.9995	5.9995	5.999	6.000		
Q	2.820	2.830		2.823	2.823	2.823	2.825		
R	2.495	2.505		2.500	2.500	2.500	2.500		
S	2.245	2.255		2.250	2.250	2.250	2.250		
T	1.120	1.130		1.125	1.125	1.125	1.125		
U	0.540	0.560		.551	.550	.551	.550		
V	0.793	0.803		.798	.798	.795	.798		
W	R.240	R.260		.250	R.250	R.250	R.250		
X	0.040	0.060		.050	.050	.050	.050		
Y	0.100	0.120		.120	.120	.120	.120		
AA	R1.125	R1.145		R1.135	R1.135	R1.135	R1.136		
AB	R.490	R.510		R.500	R.500	R.500	R.500		
AC	0.615	0.635		.635	.635	.635	.635		
AD	0.240	0.260		.253	.253	.254	.253		
AE	1.810	1.830		1.8175	1.8173	1.8175	1.816		
AF	0.240	0.260		.251	.251	.251	.250		
AG	0.140	0.160		.1515	.152	.151	.152		
AH	0.140	0.160		.149	.148	.148	.148		
AI	0.140	0.160		.150	.150	.151	.150		
Accept/Reject									

Measured by:	SA
Date:	07.11.09

Audited by:	Amr
Date:	07/11/12

Rev	Date	Change	Revised by	Approved
A	06.09.26	New Issue	EC/KJ	

DART AEROSPACE LTD		Work Order:	31934
Description: Saddle		Part Number:	D3500-1
Inspection Dwg: D3500		Rev: C	Page 1 of 1

				Recorded Actual Dimensions					
Dim	Min	Max	Go/No Go Gauge	1	2	3	4	By	Date
A	0.483	0.490		.486	.486	.486	.486		
B	1.175	1.185		1.180	1.180	1.180	1.180		
C	3.145	3.155		3.150	3.150	3.150	3.150		
D	1.175	1.185		1.180	1.180	1.180	1.180		
E	0.365	0.385		.377	.377	.377	.378		
F	0.490	0.510		.497	.496	.497	.500		
H	R.470	R.530		.523	.523	.523	.525		
I	R1.575	R1.595		R1.581	R1.581	R1.5825	R1.580		
J	0.240	0.260		.251	.249	.249	.250		
K	0.490	0.510		.500	.502	.501	.500		
L	3.590	3.650		3.645	3.643	3.643	3.645		
M	0.315	0.320		.320	.320	.320	.320		
N	0.256	0.262		.258	.258	.258	.258		
O	6.500	6.520		6.510	6.511	6.510	6.511		
P	5.990	6.010		5.9985	5.9985	5.999	5.9985		
Q	2.820	2.830		2.823	2.823	2.823	2.823		
R	2.495	2.505		2.500	2.500	2.500	2.500		
S	2.245	2.255		2.250	2.250	2.250	2.250		
T	1.120	1.130		1.125	1.125	1.125	1.125		
U	0.540	0.560		.551	.551	.550	.552		
V	0.793	0.803		.799	.798	.799	.799		
W	R.240	R.260		R.250	R.250	R.250	R.250		
X	0.040	0.060		.050	.050	.050	.050		
Y	0.100	0.120		.120	.120	.120	.120		
AA	R1.125	R1.145		R1.133	R1.138	R1.135	R1.1353		
AB	R.490	R.510		R.500	R.500	R.500	R.500		
AC	0.615	0.635		.635	.635	.635	.635		
AD	0.240	0.260		.253	.254	.253	.253		
AE	1.810	1.830		1.8175	1.816	1.817	1.815		
AF	0.240	0.260		.251	.251	.251	.249		
AG	0.140	0.160		.152	.151	.151	.151		
AH	0.140	0.160		.148	.149	.150	.147		
AI	0.140	0.160		.149	.150	.149	.150		
Accept/Reject									

Measured by:	SA
Date:	07.11.09

Audited by:	me
Date:	07/11/12

Rev	Date	Change	Revised by	Approved
A	06.09.26	New Issue	EC/KJ	

DART AEROSPACE LTD		Work Order:	31934
Description: Saddle		Part Number:	D3500-1
Inspection Dwg: D3500		Rev: C	Page 1 of 1

				Recorded Actual Dimensions					
Dim	Min	Max	Go/No Go Gauge	1	2	3	4	By	Date
A	0.483	0.490		.486	.486	.486	.486		
B	1.175	1.185		1.180	1.180	1.180	1.179	←	
C	3.145	3.155		3.150	3.150	3.148	3.148	←	
D	1.175	1.185		1.180	1.180	1.179	1.180	←	
E	0.365	0.385		.378	.378	.377	.377		
F	0.490	0.510		.497	.498	.495	.503		
H	R.470	R.530		R.525	R.525	R.525	R.525		
I	R1.575	R1.595		R1.581	R1.581	R1.581	R1.581	←	
J	0.240	0.260		.251	.251	.249	.247		
K	0.490	0.510		.501	.500	.500	.501		
L	3.590	3.650		3.645	3.645	3.645	3.645		
M	0.315	0.320		.320	.320	.320	.320		
N	0.256	0.262		.258	.258	.258	.258		
O	6.500	6.520		6.510	6.510	6.510	6.509	-	
P	5.990	6.010		5.999	5.998	5.997	5.999	-	
Q	2.820	2.830		2.825	2.825	2.822	2.829	-	
R	2.495	2.505		2.500	2.500	2.502	2.499	-	
S	2.245	2.255		2.250	2.250	2.252	2.251	-	
T	1.120	1.130		1.125	1.125	1.125	1.128	-	
U	0.540	0.560		.550	.551	.543	.544	-	
V	0.793	0.803		.799	.798	.798	.798	-	
W	R.240	R.260		R.250	R.250	R.250	R.250		
X	0.040	0.060		.050	.050	.050	.050		
Y	0.100	0.120		.120	.120	.120	.120		
AA	R1.125	R1.145		R1.136	R1.135	R1.137	R1.137	-	
AB	R.490	R.510		R.500	R.500	R.500	R.500		
AC	0.615	0.635		.635	.635	.635	.635		
AD	0.240	0.260		.254	.253	.253	.253		
AE	1.810	1.830		1.817	1.817	1.816	1.815	-	
AF	0.240	0.260		.252	.251	.252	.252		
AG	0.140	0.160		.152	.151	.152	.153		
AH	0.140	0.160		.150	.148	.146	.149		
AI	0.140	0.160		.149	.148	.149	.149		
Accept/Reject									

Measured by:	SA / YA
Date:	07/11/11

Audited by:	[Signature]
Date:	07/11/12

Rev	Date	Change	Revised by	Approved
A	06.09.26	New Issue	EC/KJ	[Signature]

DART AEROSPACE LTD		Work Order:	31934
Description: Saddle		Part Number:	D3500-1
Inspection Dwg: D3500		Rev: C	Page 1 of 1

				Recorded Actual Dimensions					
Dim	Min	Max	Go/No Go Gauge	1	2	3	4	By	Date
A	0.483	0.490		.486	.486	.486	.486		
B	1.175	1.185		1.179	1.179	1.179	1.179	—	
C	3.145	3.155		3.148	3.149	3.148	3.148		
D	1.175	1.185		1.180	1.179	1.179	1.180	—	
E	0.365	0.385		.376	.378	.376	.378		
F	0.490	0.510		.498	.498	.497	.498		
H	R.470	R.530		R.525	R.525	R.525	R.525		
I	R1.575	R1.595		1.583	1.578	1.582	1.578	—	
J	0.240	0.260		.242	.248	.245	.249		
K	0.490	0.510		.499	.499	.499	.499		
L	3.590	3.650		3.645	3.645	3.645	3.645		
M	0.315	0.320		.320	.320	.320	.320		
N	0.256	0.262		.258	.258	.258	.258		
O	6.500	6.520		6.509	6.510	6.510	6.509	—	
P	5.990	6.010		6.001	5.998	6.001	5.998	—	
Q	2.820	2.830		2.828	2.828	2.828	2.828	—	
R	2.495	2.505		2.501	2.501	2.501	2.501	—	
S	2.245	2.255		2.252	2.256	2.249	2.252	—	
T	1.120	1.130		1.128	1.128	1.123	1.125	—	
U	0.540	0.560		.545	.542	.545	.544		
V	0.793	0.803		.796	.801	.799	.801	—	
W	R.240	R.260		R.250	R.250	R.250	R.250		
X	0.040	0.060		.050	.050	.050	.050		
Y	0.100	0.120		.120	.120	.120	.120		
AA	R1.125	R1.145		1.136	1.134	1.134	1.134	—	
AB	R.490	R.510		R.500	R.500	R.500	R.500		
AC	0.615	0.635		.630	.630	.630	.630		
AD	0.240	0.260		.254	.253	.254	.253		
AE	1.810	1.830		1.815	1.814	1.814	1.814		
AF	0.240	0.260		.250	.250	.251	.250	—	
AG	0.140	0.160		.152	.151	.151	.150		
AH	0.140	0.160		.146	.146	.146	.146		
AI	0.140	0.160		.149	.150	.148	.152		
Accept/Reject									

Measured by:	MA
Date:	07/11/11

Audited by:	aml
Date:	07/11/12

Rev	Date	Change	Revised by	Approved
A	06.09.26	New Issue	EC/KJ	

DART AEROSPACE LTD		Work Order:	31934
Description: Saddle		Part Number:	D3500-1
Inspection Dwg: D3500		Rev: C	Page 1 of 1

				Recorded Actual Dimensions					
Dim	Min	Max	Go/No Go Gauge	1	2	3	4	By	Date
A	0.483	0.490		.486	.486	.486	.486		
B	1.175	1.185		1.179	1.178	1.179	1.180	-	
C	3.145	3.155		3.149	3.147	3.148	3.149		
D	1.175	1.185		1.179	1.181	1.180	1.179	-	
E	0.365	0.385		.377	.377	.377	.377		
F	0.490	0.510		.498	.497	.499	.501		
H	R.470	R.530		R.525	R.525	R.525	R.525		
I	R1.575	R1.595		R1.580	R1.578	R1.579	R1.582	-	
J	0.240	0.260		.248	.248	.248	.248		
K	0.490	0.510		.499	.500	.500	.499		
L	3.590	3.650		3.645	3.645	3.645	3.645		
M	0.315	0.320		.320	.320	.320	.320		
N	0.256	0.262		.258	.258	.258	.259		
O	6.500	6.520		6.510	6.509	6.510	6.510	-	
P	5.990	6.010		5.998	5.999	6.000	5.999	-	
Q	2.820	2.830		2.828	2.824	2.828	2.827	-	
R	2.495	2.505		2.501	2.501	2.501	2.501	-	
S	2.245	2.255		2.250	2.250	2.252	2.248	-	
T	1.120	1.130		1.125	1.123	1.125	1.122	-	
U	0.540	0.560		.543	.544	.545	.546		
V	0.793	0.803		.800	.793	.794	.796	-	
W	R.240	R.260		R.250	R.250	R.250	R.250		
X	0.040	0.060		.050	.050	.050	.050		
Y	0.100	0.120		.120	.120	.120	.120		
AA	R1.125	R1.145		1.135	1.134	1.135	1.135	-	
AB	R.490	R.510		R.500	R.500	R.500	R.500		
AC	0.615	0.635		.630	.630	.630	.630		
AD	0.240	0.260		.253	.252	.253	.253		
AE	1.810	1.830		1.814	1.814	1.814	1.813		
AF	0.240	0.260		.250	.250	.250	.251	-	
AG	0.140	0.160		.151	.150	.151	.152		
AH	0.140	0.160		.145	.145	.147	.146		
AI	0.140	0.160		.151	.150	.148	.150		
Accept/Reject									

Measured by:	BA
Date:	07/11/11

Audited by:	
Date:	07/11/12

Rev	Date	Change	Revised by	Approved
A	06.09.26	New Issue	EC/KJ	

DART AEROSPACE LTD		Work Order:	31934
Description: Saddle		Part Number:	D3500-1
Inspection Dwg: D3500 Rev: C		Page 1 of 1	

				Recorded Actual Dimensions					
Dim	Min	Max	Go/No Go Gauge	1	2	3	4	By	Date
A	0.483	0.490		.486	.486	.486	.486		
B	1.175	1.185		1.179	1.179	1.179	1.178		
C	3.145	3.155		3.149	3.149	3.147	3.149		
D	1.175	1.185		1.178	1.179	1.180	1.179		
E	0.365	0.385		.377	.377	.377	.377		
F	0.490	0.510		.497	.495	.499	.497		
H	R.470	R.530		R.525	R.525	R.525	R.525		
I	R1.575	R1.595		R.1.579	R.1.579	R.1.579	R.1.578		
J	0.240	0.260		.249	.249	.249	.249		
K	0.490	0.510		.500	.500	.499	.499		
L	3.590	3.650		3.645	3.645	3.645	3.645		
M	0.315	0.320		.320	.320	.320	.320		
N	0.256	0.262		.258	.258	.258	.258		
O	6.500	6.520		6.510	6.509	6.509	6.510		
P	5.990	6.010		6.001	5.997	5.998	5.999		
Q	2.820	2.830		2.827	2.821	2.827	2.826		
R	2.495	2.505		2.501	2.503	2.498	2.500		
S	2.245	2.255		2.251	2.248	2.251	2.252		
T	1.120	1.130		1.125	1.124	1.126	1.125		
U	0.540	0.560		.545	.546	.544	.545		
V	0.793	0.803		.801	.794	.796	.798		
W	R.240	R.260		R.250	R.250	R.250	R.250		
X	0.040	0.060		.050	.050	.050	.050		
Y	0.100	0.120		.120	.120	.120	.120		
AA	R1.125	R1.145		R.1.134	R.1.135	R.1.134	R.1.134		
AB	R.490	R.510		R.500	R.500	R.500	R.500		
AC	0.615	0.635		.630	.630	.630	.630		
AD	0.240	0.260		.253	.253	.254	.253		
AE	1.810	1.830		1.818	1.814	1.814	1.813		
AF	0.240	0.260		.252	.250	.250	.250		
AG	0.140	0.160		.151	.151	.151	.151		
AH	0.140	0.160		.146	.145	.147	.146		
AI	0.140	0.160		.149	.150	.150	.151		
Accept/Reject									

Measured by:	KA
Date:	07/11/11

Audited by:	ml
Date:	07/11/12

Rev	Date	Change	Revised by	Approved
A	06.09.26	New Issue	EC/KJ	

DART AEROSPACE LTD		Work Order:	31934
Description: Saddle		Part Number:	D3500-1
Inspection Dwg: D3500		Rev: C	Page 1 of 1

				Recorded Actual Dimensions					
Dim	Min	Max	Go/No Go Gauge	1	2	3	4	By	Date
A	0.483	0.490		.486	.486	.486	.486		
B	1.175	1.185		1.179	1.179	1.179	1.179		
C	3.145	3.155		3.147	3.149	3.149	3.149		
D	1.175	1.185		1.180	1.181	1.181	1.180		
E	0.365	0.385		.377	.377	.379	.377		
F	0.490	0.510		.492	.499	.497	.500		
H	R.470	R.530		R.525	R.525	R.525	R.525		
I	R1.575	R1.595		R1.579	R1.580	R1.579	R1.579		
J	0.240	0.260		.250	.249	.249	.249		
K	0.490	0.510		.499	.500	.501	.501		
L	3.590	3.650		3.645	3.645	3.645	3.645		
M	0.315	0.320		.320	.320	.320	.320		
N	0.256	0.262		.258	.258	.258	.258		
O	6.500	6.520		6.508	6.509	6.510	6.510		
P	5.990	6.010		5.998	5.999	5.997	5.999		
Q	2.820	2.830		2.823	2.827	2.824	2.827		
R	2.495	2.505		2.499	2.498	2.499	2.498		
S	2.245	2.255		2.251	2.251	2.249	2.251		
T	1.120	1.130		1.129	1.127	1.125	1.126		
U	0.540	0.560		.542	.545	.545	.547		
V	0.793	0.803		.793	.797	.795	.793		
W	R.240	R.260		R.250	R.250	R.250	R.250		
X	0.040	0.060		.050	.050	.050	.050		
Y	0.100	0.120		.120	.120	.120	.120		
AA	R1.125	R1.145		R1.135	R1.135	R1.134	R1.134		
AB	R.490	R.510		R.500	R.500	R.500	R.500		
AC	0.615	0.635		.630	.630	.630	.630		
AD	0.240	0.260		.253	.253	.253	.253		
AE	1.810	1.830		1.814	1.815	1.814	1.815		
AF	0.240	0.260		.250	.250	.250	.250		
AG	0.140	0.160		.151	.151	.151	.150		
AH	0.140	0.160		.147	.148	.145	.147		
AI	0.140	0.160		.153	.150	.151	.150		
Accept/Reject									

Measured by:	M 4
Date:	07/11/11

Audited by:	<i>[Signature]</i>
Date:	07/11/12

Rev	Date	Change	Revised by	Approved
A	06.09.26	New Issue	EC/KJ <i>[Signature]</i>	<i>[Signature]</i>

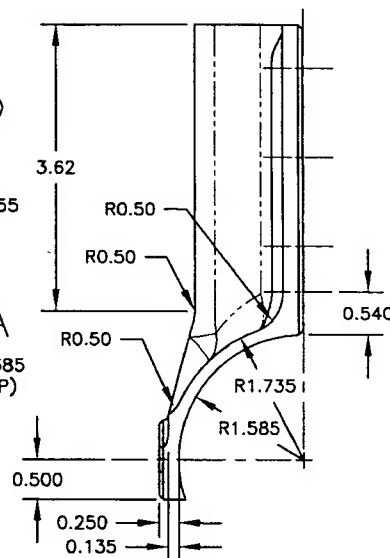
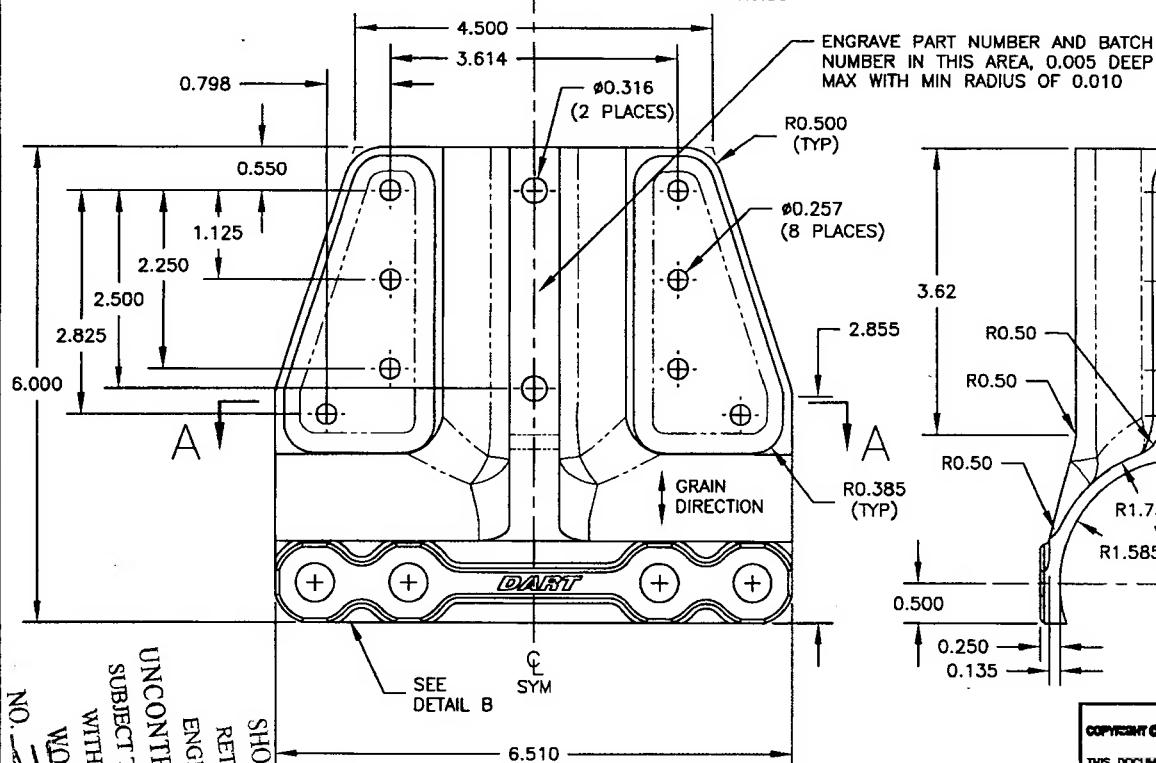
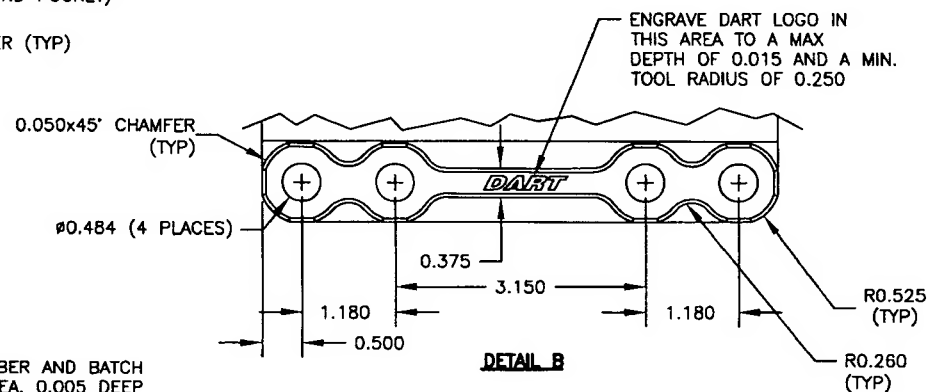
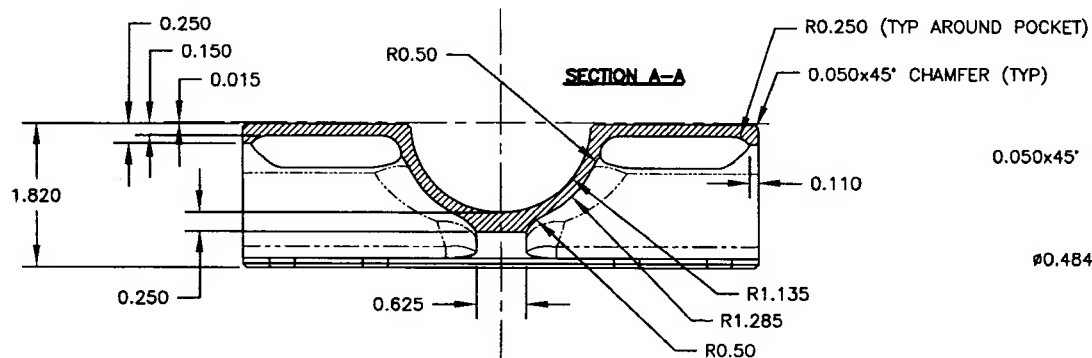
DART AEROSPACE LTD		Work Order:	31934
Description: Saddle		Part Number:	D3500-1
Inspection Dwg: D3500 Rev: C		Page 1 of 1	

				Recorded Actual Dimensions					
Dim	Min	Max	Go/No Go Gauge	1	2	3	4	By	Date
A	0.483	0.490		.486	.486				
B	1.175	1.185		1.178	1.180				
C	3.145	3.155		3.149	3.148				
D	1.175	1.185		1.179	1.178				
E	0.365	0.385		.377	.387				
F	0.490	0.510		.496	.499				
H	R.470	R.530		R.525	R.525				
I	R1.575	R1.595		R1.579	R1.579				
J	0.240	0.260		.248	.249				
K	0.490	0.510		.501	.500				
L	3.590	3.650		3.645	3.645				
M	0.315	0.320		.320	.320				
N	0.256	0.262		.258	.259				
O	6.500	6.520		6.510	6.510				
P	5.990	6.010		6.001	6.000				
Q	2.820	2.830		2.827	2.826				
R	2.495	2.505		2.499	2.499				
S	2.245	2.255		2.249	2.251				
T	1.120	1.130		1.124	1.124				
U	0.540	0.560		.547	.546				
V	0.793	0.803		.794	.793				
W	R.240	R.260		R.250	R.250				
X	0.040	0.060		.050	.050				
Y	0.100	0.120		.120	.120				
AA	R1.125	R1.145		R1.134	R1.135				
AB	R.490	R.510	R.500	R.500	R.500				
AC	0.615	0.635		.630	.630				
AD	0.240	0.260		.253	.253				
AE	1.810	1.830		1.815	1.815				
AF	0.240	0.260		.250	.250				
AG	0.140	0.160		.151	.151				
AH	0.140	0.160		.144	.145				
AI	0.140	0.160		.149	.149				
Accept/Reject									

Measured by:	MA
Date:	07/11/11

Audited by:	aml
Date:	07/11/12

Rev	Date	Change	Revised by	Approved
A	06.09.26	New Issue	EC/KJ	



D3500-1 SADDLE

- 1) MATERIAL: 6061-T6/T651 (QQ-A-200/8 OR QQ-A-250/11) (MAKE FROM D6102-013 SADDLE BILLET, 6061)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1, POWDER COAT GLOSS WHITE (REF 4.3.5.1) PER DART QSI 005 4.3
- 3) BREAK ALL SHARP EDGES 0.010 TO 0.020
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

RELEASED

06.08.15

C	06.06.30	MAT'L NOW 6061-T6/T651
B	06.05.29	CHANGE DIMS; MAT'L NOW 7075-T7351
A	06.04.18	NEW ISSUE
DESIGN	GP	DRAWN BY PH
CHECKED	#	APPROVED #
DATE	06.06.30	TITLE SADDLE
DRAWING NO. D3500		REV. C SHEET 1 OF 1
DART AEROSPACE LTD. WARRICKBURY, OXFORD, CHAMPA		SCALE 2:3

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